

Production Chemicals

# Restarting wells after extended shut-in periods

Effectively avoid restart challenges by addressing lower temperatures, stagnant or incompatible fluids, and the absence of protective chemicals

## Overview

Halliburton Multi-Chem provides expertise and solutions to minimize challenges experienced when restarting wells after extended shut-in periods. Conditions such as lower temperatures, stagnant or incompatible fluids, and the absence or depletion of protective chemicals can lead to

well restart challenges. Developing a successful treatment program for paraffin, scale, solids, corrosion, bacteria growth, and other challenges requires understanding previous treatment programs, how the well was shut-in, and potential treatment solutions.

## Challenges

ISSUE	RISK POTENTIAL
Lower temperature	<ul style="list-style-type: none"> <li>▪ Paraffin precipitation (when well temperature is &lt; wax appearance temperature)</li> <li>▪ Can lead to blockages</li> <li>▪ Gas hydrates</li> </ul>
Stagnant or incompatible fluids	<ul style="list-style-type: none"> <li>▪ Asphaltene precipitation</li> <li>▪ Scale formation/solids sedimentation</li> <li>▪ Microbial activity</li> </ul>
Absence or depletion of protective fluids	<ul style="list-style-type: none"> <li>▪ If shut-in occurred without any protective treatment or insufficient treatment</li> <li>▪ Bacterial growth and corrosion</li> </ul>

### RESTART CHECKLIST:

- Understand history of the production system
- Evaluate procedures used to shut-in system
- Explore application options and develop customized chemical treatment program
- Recommend an ongoing maintenance program to help ensure asset integrity and production reliability



## Solutions

A broad array of options is available to help remediate issues, but the best treatment and success depend on system setup and actions taken to prepare a well prior to shut-in. Chemical programs in place before shut-in will likely need to be re-established.

### PARAFFIN TREATMENT

Solvents	<ul style="list-style-type: none"> <li>▪ Dissolves precipitated paraffins independent of molecular weight or carbon number</li> <li>▪ Good option where heat, mixing are limited</li> <li>▪ Solvent becomes saleable product (enters crude oil stream)</li> <li>▪ Non-chlorinated</li> </ul>
Thermals	<ul style="list-style-type: none"> <li>▪ Hot oil/hot water</li> <li>▪ Paraffin dispersant helpful to offset cooling over time</li> </ul>

### SCALE/SOLIDS TREATMENT

Acids	<ul style="list-style-type: none"> <li>▪ Calcium carbonate</li> <li>▪ Iron carbonate (corrosion product)</li> <li>▪ Iron sulfides (can produce H<sub>2</sub>S and is reversible with pH increase)</li> </ul>
Specialty dissolvers	<ul style="list-style-type: none"> <li>▪ Hot oil/hot water</li> <li>▪ Paraffin dispersant helpful to offset cooling over time</li> </ul>
Surfactants	<ul style="list-style-type: none"> <li>▪ General and sand-specific</li> </ul>

### SCALE/SOLIDS TREATMENT

Gas wells	<ul style="list-style-type: none"> <li>▪ Treat liquid-loaded gas wells with a foaming agent</li> </ul>
Bacteria growth	<ul style="list-style-type: none"> <li>▪ Use a biocide to remove any growth during shut-in to prepare flow conduit such as tubing and surface lines</li> </ul>
Corrosion	<ul style="list-style-type: none"> <li>▪ A corrosion inhibitor treatment will re-establish a layer of protection against general corrosion mechanisms such as CO<sub>2</sub> and H<sub>2</sub>S</li> </ul>
Past and go-forward treatments	<ul style="list-style-type: none"> <li>▪ Review and re-establish previous treatments, supported by periodic treatments during service life</li> </ul>

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